

**NPE2024**  
**The Plastics Show**

**Produced by:** Plastics Industry Association (PLASTICS)

**Dates:** May 6 -10,2024

**Location:** Orange County Convention Center (OCCC)

**Audience Profile:** Participants include buying teams from more than 20,000 unique companies, representing the full range of end-user markets—appliances, automotive, consumer products, housing, and construction, medical, packaging and more.

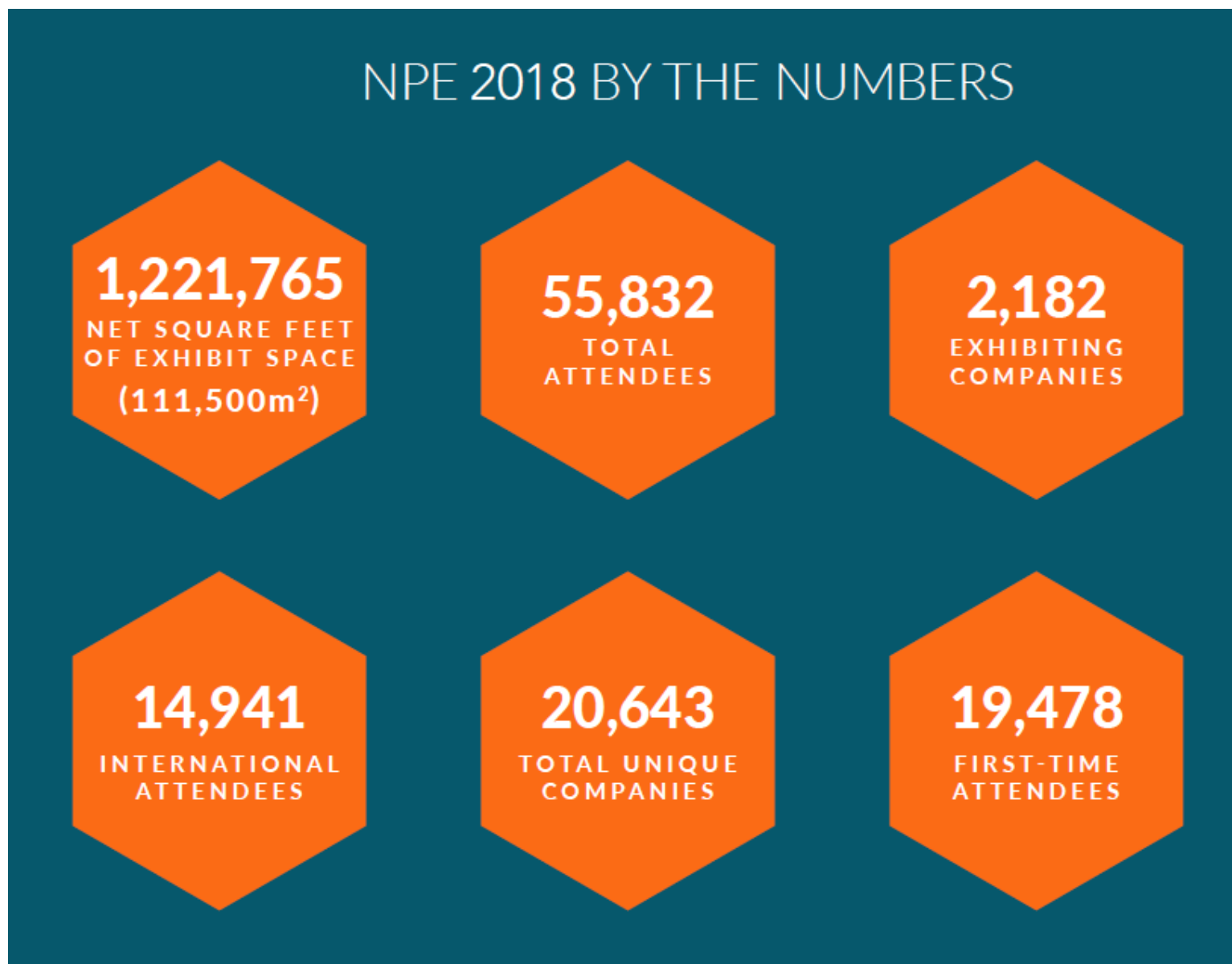
**About the show:** NPE® is the largest plastics trade show in the Americas. Every three years, more than 55,000 industry professionals from over 120 countries come together to see and experience the technological advancements and product innovation that is transforming the future of the industry.

From plant-based bioplastics to 4D printing, robotics and beyond, the NPE2024 Zones allow you to spotlight the latest technologies, newest materials, and most sophisticated processes to attendees looking for ways to run their operations more effectively, produce end-user products more efficiently, and increase their bottom line.

**7 TECHNOLOGY ZONES**

- Advanced Manufacturing Zone
- Bottle Zone
- Business Solutions Zone
- Material Science Zone
- Mold Making Zone
- Packaging Zone
- Recycling & Sustainability Zone

**Some of the Highlights from Past Event:**



With 2,181 exhibiting companies occupying more than 1.2 million net square feet of sold-out exhibit floor space, NPE2018 was the largest in show history. It was also the heaviest show on record, with more than 21.7 million pounds of freight brought into the show.

NPE2018 attendance rose by 1.7 percent over that of NPE2015 to 56,034 confirmed registered attendees from almost 19,000 unique companies according to show data that were evaluated and validated by a third-party data analytics company\*. Nights spent in hotel rooms also increased by 3.2% to 65,632.

Truly a global show, 49 percent of exhibiting companies and 27 percent of registrants came from outside of the United States representing 121 countries with 3,351 and 3,965 registrants from China and Latin America, respectively.

Exhibiting companies came from 35 nations with representatives from those companies hailing from 63 countries outside the United States. In descending order, the ten countries with the largest number of participating exhibiting companies were: China, Canada, Taiwan, Italy, Germany, India, France, Turkey, Switzerland, and Austria.

**NPE2024 Exhibit Space Fee:**

PLASTICS Full/Associate Member Discount Space Rates	
Up to 400 sq. ft.	\$28.50 per sq. ft.
401 – 1,000 sq. ft.	\$27.50 per sq. ft.
1,001 – 4,000 sq. ft.	\$26.50 per sq. ft.
4,001 or more sq. ft.	\$25.00 per sq. ft.
Non-Member Space Rate	\$47.25 per sq. ft.

For eligibility in the NPE2024 Space Draw Lottery scheduled for December 7, 2022, the 20% deposit must be received by December 2, 2022. NPE2024 deposits paid are non-refundable after February 24,2023, 5PM ET; NPE2021 credits applied are non-refundable.